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## **ABSTRACT**

Compositions and methods for electrographic image development, wherein the image development process employs a two-component developer that includes toner particles having a radius  $R_T$  and magnetic carrier particles having a radius  $R_C$ , wherein  $R_C$  is preferably less than about  $5R_T$  and is more preferably less than or equal to about  $3R_T$ .